



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-C-1

Job Sheet 195848



Part No: C3-C-1

Job Qty: 2 pcs

Part Name: Weldment C3 Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 6/17/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG C3-C Rev G IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	6/17/19	6/17/19	0.00	20.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		LL
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	2 pcs	6/17/19	6/17/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		DAS
							QC 9 - 43		43
							QC 9 - 50		9-89
							QC 9 - 9		
120	QC 5	2	6/17/19	6/17/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS
							QC 5 - 43		43
							QC 5 - 49		9-89
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	B4B	pcs			1.00		Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		BR 19-6-12
140	QC 3	2 pcs	6/17/19	6/17/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		



Container No: S188957



Part: C3-C-1

Job No: 195848

Serial No/Batch: S188957

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 06/11/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	DAS 30 9:59
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
150	Packaging 3-1 - Stock - B4B	2 pcs	6/17/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
160	QC 21 - SA	2 pcs	6/17/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - 1-Fabricate C3-C-3, C3-C-4 and C3-C-5. 2-TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG Descriptions: C3-19C. 2-Weld as per DWG. ***See notes 9,10 and 11*** 110 - QC9- Inspect visual per QSI004- Fusion Welds 120 - QC5- Inspect part completeness to step on W/O 130 - Fire Red (Ref 4.3.5.10) per QSI005 4.3 START TIME: <u>9:55</u> OVEN TEMPERATURE: <u>320°</u> FINISH TIME: <u>10:25 AM 6/9/19</u> 140 - QC3- Inspect Part Finish Ink stamp will be done on top level assembly. 150 - 1-Identify as per dwg & Stock Location: _____ 2-Ink stamp will be done on top level assembly, identify with green tag. 160 - QC21- Final Inspection - Work Order Release					

JUN 12 2019

JUN 12 2019

JUN 12 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
C3-C-2	Lifting Plate	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5186683</u>
C3-C-6	Bumper Bracket	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>5186585</u>
C3-C-7	Boss	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>5181047</u>
MT-A513-T-0.875W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	17.4000 ft (8.7 ea)	100-Large Fab - Welded Assy-1	<u>5179662</u>
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C3-C-2	4	0	0
	C3-C-6	2	0	0
	C3-C-7	4	24	0
	MT-A513-T-0.875W0.120	17	93	0
Part Specifications				
Specifications could not be found.				

Plex 5/31/19 9:16 AM Dart.Renwick.Jennifer

010275